

# KILBY ENTERPRISES

## Kit Contents:

- (12) 5/16 x 3/4 SS Flat Head Cap Screws
- (12) 5/16 Flat Washers
- (12) 5/16 Hex Nuts
- (12) 3/8 x 7/8 Hex Head Bolts
- (24) 3/8 Flat Washers
- (12) 3/8 Hex Nuts
- (6) Body Clamz
- (1) Instructions



The Body Clamz are designed to sit on top of the factory body mount bracket but under the factory rubber bushing. Installing the Clamz is very similar to installing a body lift. Follow these instructions for an easy install.

1. Loosen all 11 body mounts but leave the bolts in place.
2. Starting with one side, remove the 3 side body mount bolts and lower rubber bushings. Jack up the body using a floor jack and a block of wood under the tub or rocker protection. Raise the body up enough to remove the top rubber bushings.
3. Set the Clamz bracket on all 3 body mount brackets and reinstall the rubber bushings. (See Pic 1) Lower the body onto the rubber bushings making sure all bushings are seated correctly with the bushing going through the Body Clamz and factory bracket.



NOTE: If the large hole in both the Clamz bracket and the factory body mount bracket don't align enough to insert the rubber bushing fully, slight trimming of the factory body mount bracket might be needed.

4. Mark the drilling location of 2 side holes per Clamz using a transfer punch. Raise the body and remove the Clamz brackets before drilling. Once drilling is completed, re-install the Clamz bracket, top rubber bushing and lower the body into place. Install a 3/8 bolt, 2 flat washers and a 3/8 nut per hole and tighten.
5. Install the lower rubber bushing and bushing bolts but do not tighten at this time. [See Pic 2]
6. Move to the opposite side and repeat steps 2 through 5.
7. Once all the holes have been drilled and the weight of the body is resting on the bushings, tighten all body mounts to OEM specs.
8. Install skid plates using 5/16 flat head bolt, flat washer and nut and tighten.



Thanks for buying a Kilby Enterprises product!

