

KILBY ENTERPRISES

Hardware:

- 2 each 1/2-13 x 1.25" Hex Head Bolt
- 3 each 1/2" SAE Flat Washer
- 1 each 1/2-13 Nylock Nut
- 1 each 3/8-16 x 1" Self Tapping Bolt
- 1 each 3/8" SAE Flat Washer

Note: This skid was designed to be used with the factory bumper as well as many after market bumpers. Before installing, determine the best mounting option for the passenger side of the gear box.

Remove the lower bumper bolt and 1 gear box mounting bolt. Install skid using one 1/2" bolt and flat washer and re-use the gear box mounting bolt. Torque the gear box mounting bolt to 70 ft lb.

To mount the passenger side of the skid, you can:

1. Drill the bottom of the bumper for the second bolt and nut setup if the bumper has a lower lip. Use one 1/2" bolt, 1/2" Nylock and two flat washers. Or,
2. You can drill the round cross member and use the 3/8" self tapping bolt and flat washer. Drill the hole using a 5/16" drill bit and use a ratchet and 9/16" socket to thread the bolt into the cross member.



Thanks for buying a Kilby Enterprises product!

