

Kit Contents:

- KE-1975 adapter plate
- 3/8-16 x 1.5" Flange Head Bolts (4)
- 3/8-16 x 7/8" Flange Head Bolts (4)
- 3/8" Flat Washers (4)
- M8 x 1.25 x 25MM Hex Head Bolts (3)
- M8 x 1.25 x 25MM Socket Head Bolts (1)
- 5/16" Flat Washers (3)

1. If mounting the compressor horizontal, use the 3/8-16 x 7/8" bolts and four flat washers. If mounting the compressor vertically, use the 3/8-16 x 1.5" bolts and four flat washers.
2. Decide on how you are going to mount the compressor and choose the appropriate 3/8" bolts. Insert 2 of the bolts through the bottom of the plate, in the two holes closest to the engine. With the bolts protruding through the holes, set the plate on the factory AC mount and install the 4 metric bolts. Torque the 4 metric bolts to 21 ft. lbs.
3. Holding the compressor with one hand, start the threads of the two bolts that were inserted into the holes in the step above. The rear bolt is tough to get to but with a little patience, it can be done. Keeps these bolts a little loose until the remaining two bolts have been started. Tighten these four bolts evenly.
4. Install the new serpentine belt to factory specs and check for any clearance issues between the clutch, belt and upper radiator hose. The upper radiator hose will be close on the 4.0 models but shouldn't be a problem.



Thanks for buying a Kilby Enterprises product!

